

# Technical Data Sheet

## Eastman TMPD™ Glycol

### Applications

- Auto refinish
- Automotive
- Building materials
- Lubricants
- Paints & coatings
- Process additives
- Wind energy

### Key Attributes

- Allows the formulation of very stable waterborne polyesters
- Excellent chemical, stain, humidity, and corrosion resistance properties
- Ideal for formulating high-solids, low VOC coatings
- Low viscosity and density with excellent solubility in solvents
- Outstanding corrosion resistance in fiberglass-reinforced plastics

### Product Description



IUPAC: 2,2,4-Trimethyl-1,3-Pentanediol

Eastman TMPD™ glycol is used to formulate saturated polyester resins for liquid coatings and unsaturated polyester laminating resins. Markets for Eastman TMPD™ glycol include metal office furniture, automotive, industrial maintenance, general metal, and fiberglass-reinforced plastics for composites. Eastman TMPD™ glycol can be shipped in bags in white, waxy platelet form, cast solid form in drums, or in bulk molten form in tank trucks.

Contact us for more information, to request a sample, or to receive a copy of Eastman publication, Storage and Handling of Eastman TMPD Glycol™.

### Typical Properties

Property	Typical Value, Units
<b>General</b>	
Molecular Weight	146.22
Empirical Formula	C <sub>8</sub> H <sub>18</sub> O <sub>2</sub>
Appearance (Molten)	Clear, clean liquid
Assay by Gas Chromatography	98.6 wt % min.
Water	0.25 wt % max.
Acidity as Butyric Acid	0.05 wt % max.
Color (Molten) Pt-Co Scale	15 max.
Melting Point	46-55 °C (114.8-131 °F)
Boiling Point @ 760 mm Hg 95%	235 °C (455 °F)
Initial	220 °C (428 °F)
Density @ 21°C Granulated	0.688 g/mL (43 lb/ft <sup>3</sup> )
Solid Cake	0.897 g/mL (56 lb/ft <sup>3</sup> )
Specific Gravity @ 55°C/15°C	0.928

Flash Point	
Cleveland Open Cup	113 °C (235 °F)
Fire Point	
Cleveland Open Cup	118 °C (245 °F)
Autoignition Temperature	346 °C (655 °F)
Hygroscopicity at Equil.	
@ 25°C and 50% RH	0.1-0.2 wt % H <sub>2</sub> O
Solubility @ 25°C in	
Ethyl Alcohol	75 wt %
Isopropyl Alcohol	80 wt %
Methyl Alcohol	75 wt %
Propylene Glycol	50 wt %
Water	1.9 wt %

## Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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